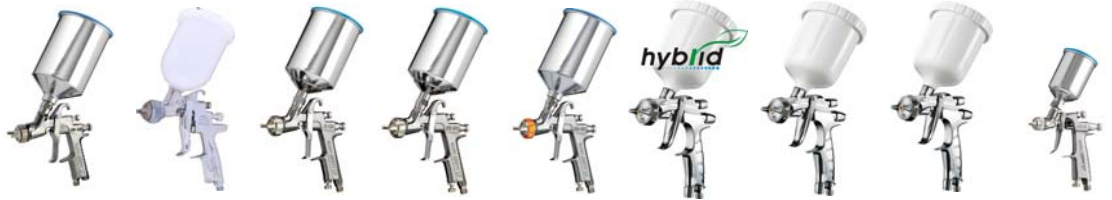


SPRAY GUN NOZZLE RECOMMENDATIONS



LESONAL



National Rule Products	LPH440	AZ3 HTE2 HVLP	W400LV	LPH400LV	LPH400LVX	SUPERNOVA LS400 HYBRID	SUPERNOVA LS400	SUPERNOVA WS400	LPH80	
Primers										
1K Etching Primer	Nozzle Size Air Pressure	1.6-1.8 mm 20 psi	1.4-1.7 mm 30 psi							
Primer Surfacer										
HS Surfacer	Nozzle Size Air Pressure	1.6-1.8mm 20 psi	1.7-2.1 mm 30 psi							
Urethane Surfacer	Nozzle Size Air Pressure	1.6-1.8mm 20 psi	1.7-2.1 mm 30 psi							
	Nozzle Size Air Pressure	1.6 mm 20 psi	1.5 mm 30 psi							
Primer Sealer										
Lesonal HS Sealer	Nozzle Size Air Pressure	1.3-1.4 mm 20 psi	1.3-1.5 mm 30 psi							
	Nozzle Size Air Pressure	1.6 mm 20 psi	1.5 mm 30 psi							
Low VOC Primer										
LV HS Surfacer	Nozzle Size Air Pressure	1.6-1.8mm 20 psi	1.7-2.1 mm 30 psi							
LV HS Sealer	Nozzle Size Air Pressure	1.3-1.4 mm 20 psi	1.3-1.5 mm 30 psi							
Basecoat										
Basecoat SB	Nozzle Size Air Pressure			1.3-1.5 mm 20 psi	1.3-1.5 mm 16 psi	1.3-1.5 mm 16 psi	1.3-1.5 mm 25 psi	1.3-1.5 mm 19 psi	1.3-1.5 mm 29 psi	1.2 -1.4mm 14 psi
Waterborne Basecoat										
Basecoat WB	Nozzle Size Air Pressure			1.3-1.5 mm 20 psi	1.3-1.5 mm 16 psi	1.3-1.5 mm 16 psi	1.3-1.5 mm 25 psi	1.3-1.5 mm 19 psi	1.3-1.5 mm 29 psi	1.2 -1.4mm 14 psi
Clearcoat										
Glamor Clear	Nozzle Size Air Pressure			1.3-1.5 mm 20 psi	1.3-1.5 mm 16 psi		1.3-1.5 mm 25 psi	1.3-1.5 mm 19 psi	1.3-1.5 mm 29 psi	1.2-1.4 mm 14 psi
ProAir Clear	Nozzle Size Air Pressure			1.3-1.5 mm 20 psi	1.3-1.5 mm 16 psi		1.3-1.5 mm 25 psi	1.3-1.5 mm 19 psi	1.3-1.5 mm 29 psi	1.2-1.4 mm 14 psi
Universal Clearcoat	Nozzle Size Air Pressure			1.3-1.5 mm 20 psi	1.3-1.5 mm 16 psi		1.3-1.5 mm 25 psi	1.3-1.5 mm 19 psi	1.3-1.5 mm 29 psi	1.2-1.4 mm 14 psi
LV Clear	Nozzle Size Air Pressure			1.3-1.5 mm 20 psi	1.3-1.5 mm 16 psi		1.3-1.5 mm 25 psi	1.3-1.5 mm 19 psi	1.3-1.5 mm 29 psi	1.2-1.4 mm 14 psi
ProAir LV	Nozzle Size Air Pressure			1.3-1.5 mm 20 psi	1.3-1.5 mm 16 psi		1.3-1.5 mm 25 psi	1.3-1.5 mm 19 psi	1.3-1.5 mm 29 psi	1.2-1.4 mm 14 psi

These recommendations are based on reliable research.

Experimentation may be required with multiple fluid nozzle recommendations, to best suit your application technique.
 Referenced air pressure data in this chart are all measured with full trigger.
 The recommended air pressure must be set with a full trigger condition on the spray gun.

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